

**Roundtable Discussion on  
The Review of the Conceptual Model to Estimate the Cost of Violence Against Women  
(VAW)**

**October 7, 2016**

**UN-House, Beirut, Lebanon**

<b>09:00 – 9:15</b>	<b>Registration</b>
<b>09:15 – 09:15</b>	<b>Introduction:</b> <ul style="list-style-type: none"> <li>- ESCWA: Ms. Mehrinaz El Awady, Director, Centre for Women</li> <li>- UN Women: Mr. Mohammad Naciri, Regional Director, UN-WOMEN</li> </ul>
<b>09:15 – 10:00</b>	- <b>First Plenary: Purpose of the Costing Exercise</b>
<b>10:00 – 11:00</b>	- <b>Second Plenary: Data Availability</b>
<b>11:00 – 11:30</b>	<b>Coffee Break</b>
<b>11:30 – 13:30</b>	- <b>Third plenary: Proposed Model</b>
<b>13:30 - 13:45</b>	- <b>Recap of the day</b>